



# EXOMILL VC-10

Powdered Metal High Speed Steel

ABOUT OSG

DRILLING

THREADING

MILLING

HOLDERS

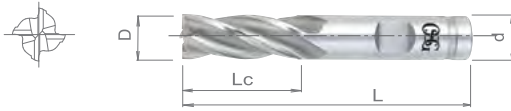
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## List 641

EXOMILL VC-10 CPM-CC-EMS

<b>SPEED FEED</b> 1410-1411	<b>VC10</b>	<b>BR</b>	<b>30°</b>			<b>STUB</b>	<b>REG</b>	<b>PACKED</b> 1 PIECE
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Cutting Diameter Tolerance	
1/8" ≤ D ≤ 2"	+0/-0.0011"



EDP Number		Diameter	Length of Cut	Overall Length	Shank Diameter	Number of Flutes
		D (Fractional Size)	Lc (Inch)	L (Inch)	d (Inch)	
6410100	●	1/8	0.375	2.313	0.375	4
6410200	●	3/16	0.500	2.375	0.375	4
6410300	●	1/4	0.625	2.438	0.375	4
6410400	●	5/16	0.750	2.500	0.375	4
6410500	●	3/8	0.750	2.500	0.375	4
6410600	●	7/16	1.000	2.688	0.375	4
6411100	●	1/2	1.250	3.250	0.500	4
6411500	●	1/2	1.250	3.250	0.500	6
6412100	●	5/8	1.625	3.750	0.625	4
6412500	●	5/8	1.625	3.750	0.625	6
6413100	●	3/4	1.625	3.875	0.750	4
6413500	●	3/4	1.625	3.875	0.750	6
6414100	●	7/8	1.875	4.125	0.875	4
6414500	●	7/8	1.875	4.125	0.875	6
6415100	●	1	2.000	4.500	1.000	4
6415500	●	1	2.000	4.500	1.000	6
6416100	●	1-1/4	2.000	4.500	1.250	6
6416200	●	1-1/2	2.000	4.500	1.250	6
6416400	●	2	2.000	5.750	2.000	6

● Stocked ○ Available Upon Request; MOQ May Apply ▲ Globally Stocked  
 Note: Other coatings available upon request.



P					M			K	N		S		H				
Steel					Stainless Steel			Cast Iron	Non-Ferrous		HRSA		Hardened Steel				
Carbon Steel			Alloy Steel	Die Steel					Aluminum		Nickel Alloy	Titanium					
Low	Medium	High			300	400	17-4 PH		6061 7075	Casting			Inconel	6Al4V (30 HRC)	~35 HRC	35-45 HRC	45-50 HRC
○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○

○ Good ○ Best

